

## CLAIM AMENDMENTS

1 - 3. (canceled)

1           4. (currently amended) The system unit according to  
2 claim 15, ~~characterized in that~~ wherein the [[first]] upstream  
3 expansion vessel [[A]] for the gas mixture obtained by desorption  
4 comprising hydrogen and carbon monoxide, has a line going to the  
5 heat exchanger [[E]] and a line going to the expansion vessel [[B]]  
6 for the methanol containing liquid.

1           5. (currently amended) The system unit according to  
2 claim 15, ~~characterized in that the second~~ further comprising a  
3 middle expansion vessel [[B]] for the carbon dioxide gas obtained  
4 by desorption has a line going to the heat exchanger [[E]] and a  
5 line going to the expansion vessel [[C]] for the methanol  
6 containing liquid.

1           6. (currently amended) The system unit according to  
2 claim 15, ~~characterized in that~~ wherein the expansion vessel [[C]]  
3 for the gaseous carbon dioxide obtained by desorption has a line  
4 [[1]] going to the heat exchanger [[E]] and a line for the  
5 methanol containing liquid to the upstream absorber ~~which for its~~  
6 ~~part is~~ connected by a line [[2]] feeding the methanol heated up  
7 there to the liquid/gas separator [[D]].

1           7. (currently amended) The system unit according to  
2 claim 15 ~~, characterized in that wherein~~ the liquid/gas separator  
3 ~~[[D]] has a branch line (3) for the feeding~~ gaseous carbon dioxide  
4 and another line ~~(4) provided for feeding~~ ~~[[the]]~~ separated  
5 methanol to the downstream regenerator.

1           8. (currently amended) ~~[[The]]~~ A process for desorption  
2 of carbon dioxide and other gaseous impurities from methanol in the  
3 system ~~[[unit]]~~ in accordance with claim 15, wherein the desorption  
4 is carried out stepwise in ~~a multiplicity of sequentially arranged~~  
5 ~~the~~ expansion vessels, ~~at least one the~~ heat exchanger and ~~at least~~  
6 ~~one the~~ liquid/gas separator, ~~characterized in that the process~~  
7 comprising the steps of:

8           feeding the methanol leaving the expansion vessel C at a  
9 temperature of  $-60^{\circ}\text{C} \pm 10^{\circ}\text{C}$  and a pressure of 1 to 2 bar ~~is fed~~  
10 into the heat exchanger E, ~~heated there~~

11           heating the methanol in the heat exchanger to a  
12 temperature of  $-10 \pm 5^{\circ}\text{C}$  and ~~[[fed]]~~ thereafter feeding the heated  
13 methanol into the liquid/gas separator D, and

14           flowing substances between the expansion vessels and to  
15 the heat exchanger and liquid/gas separator primarily by a  
16 thermosiphon effect.

9. (canceled)

1           10. (currently amended) The process according to claim  
2 ~~8, characterized in that wherein~~ in the upstream expansion vessel  
3 ~~[[A]]~~ the pressure decreases from about 55 bar to about 9 bar and  
4 mainly hydrogen and carbon monoxide are desorbed at a temperature  
5 of about -45°C, the method further comprising the steps of wherein  
6 the

7           recovering a gas fraction obtained after passing through  
8 the heat exchanger E ~~is recovered~~ to the process, ~~[[while]]~~ and  
9 feeding the liquid fraction is fed to a second middle  
10 expansion vessel [[B]] between the upstream and downstream vessels.

1           11. (currently amended) The process according to claim  
2 ~~8, characterized in that wherein~~ in ~~the second a middle~~ expansion  
3 vessel ~~[[B]]~~ between the upstream and downstream vessels the  
4 pressure decreases from about 9 bar to about 2.7 bar and a liquid  
5 fraction is obtained along with gaseous carbon dioxide ~~is obtained~~  
6 at a temperature of about -45°C, to about -52°C, ~~which is fed the~~  
7 process further comprising the step of  
8 feeding the gaseous carbon dioxide through the heat  
9 exchanger E and thence out of the system ~~subsequently obtained for~~  
10 ~~the process, while feeding~~ the liquid fraction ~~obtained is fed~~ to  
11 the ~~[[third]]~~ downstream expansion vessel ~~[[C]].~~

1           12. (currently amended) The process according to claim  
2 ~~8, characterized in that wherein~~, in the ~~[[third]]~~ downstream  
3 ~~expansion vessel C, the pressure decreases from~~ ~~[[of]]~~ about 2.7  
4 ~~bar decreases~~ to about 1.2 bar and gaseous carbon dioxide is  
5 obtained at a temperature of about -52°C, to about -60°C, ~~which is~~  
6 ~~fed the process further comprising the step of~~  
7 feeding the gaseous carbon dioxide through the heat  
8 ~~exchanger and thence out of the system E and subsequently can be~~  
9 ~~obtained for the process.~~

1           13. (currently amended) The process according to claim  
2 ~~8, characterized in that a further comprising the steps of~~  
3 dividing a liquid fraction contained in the ~~[[third]]~~  
4 downstream expansion vessel C ~~is divided~~ into two streams, wherein  
5 feeding one of the streams ~~is fed~~ to the upstream  
6 absorber ~~[[5]]~~ and  
7 passing the second other stream ~~after passing~~ through the  
8 heat exchanger ~~[[E]]~~ via the output line (2) ~~is fed and feeding it~~  
9 to the liquid/gas absorber ~~[[D]]~~.

1           14. (currently amended) The process according to claim  
2 ~~8, characterized in that the further comprising the steps of:~~  
3 recovering a liquid fraction (4) ~~recovered~~ in the  
4 liquid/gas separator, ~~D is fed~~

5           feeding the recovered liquid fraction to a downstream the  
6   regenerator [[6]] for removal of the last traces of carbon  
7   dioxide, and  
8           purifying a [[the]] gas fraction (3) preferably purified  
9   with further carbon dioxide rich gas fractions is obtained to the  
10   process.

15.   (new)   A system comprising:

          an absorber in which high-pressure methanol is contacted  
with synthesis gas to transfer impurities including carbon dioxide  
from the gas to the methanol;

          a heat exchanger having a top side and a bottom side;

          a plurality of series-connected expansion vessels  
including an upstream expansion vessel and a downstream expansion  
vessel;

          means for feeding impurity-laden methanol from the  
absorber through the heat exchanger and into the downstream  
expansion vessel for forming in the downstream expansion vessel a  
body of methanol having a liquid level;

          a liquid/gas separator;

          an inlet line feeding methanol from the downstream  
expansion vessel through the bottom side into the heat exchanger,  
the inlet line having a portion about 0.5 m below the bottom side,  
whereby carbon dioxide is desorbed from the methanol in the  
separator;

an output line extending from the top side of the heat exchanger to the liquid/gas separator to form therein a body of methanol having a liquid level, the liquid/gas separator and downstream expansion vessel being relatively oriented such that the liquid level in the downstream expansion vessel is between 1 m and 20 m above the liquid level in the liquid/gas separator, the liquid/gas separator and the heat exchanger being relatively oriented such that the liquid level in the liquid/gas separator is about 0.5 m above the top side of the heat exchanger; and

a regenerator receiving methanol from the liquid-gas separator.